

Aluminum tube Instillation Instructions

- (1) On an unloaded gun remove the carrier.
- (2) Remove the magazine tubes cap, spring and follower.
- (3) Run a wire brush down the tube to loosen collected debris. Then run a patch down the tube to clean. Remove any debris from carrier area.
- (4) Insert the aluminum tube and replace the magazine cap, if the cap seats all the way remove the cap and tube. Place a light amount of oil in the outside of the aluminum tube then place it back in and place the follower and spring in and secure the cap. Note do not oil the interior of the tube.
- (5) If the cap does not seat all the way remove a small amount of material from the end of the aluminum tube, deburr the outside diameter and chamfer the inside diameter with and xacto blade. Test for fit with directions at #4.
- (6) At a safe place put 10 rounds in and test the action. On some rifles a small amount of spring may need to be removed, generally about 2-3" extending from the end of the tube is sufficient.