

**When installing a new carrier in an Uberti 1873 it may
be helpful to do the following:
Make sure the gun is unloaded!**

- 1 Remove the magazine tube and clean the follower before reinstalling move to step # 2
- 2 With a pick clean the corners and edges of the carrier opening in the rifle. There is generally a buildup of carbon.
- 3 Place the carrier in the opening and make sure it slides up and down freely.
- 4 Insert the carrier, lifter arm and lever in the gun. Raise the carrier all the way up with the lever and see that the bolt slides forward and rearward easily without making the carrier move up or down, left or right.
- 5 Lower the carrier all the way and make sure the bolt goes over the top of the carrier without drag.
- 6 Replace the follower spring and cap.
- 7 Place a **snap cap, dummy round without powder or primer** in the carrier. While it is at the bottom, raise the carrier with the lever and reach inside and hold the lifter arm up. Slide the bolt forward by hand and see that it loads the round.
- 8 Drop the carrier and remove the dummy round.
- 9 Place the links and pin in and open the lever. While holding the lifter arm up, slowly close the lever and see if the bolt clears the inside of the carrier as it starts to close. Use caution because you can pinch your finger holding the lifter arm up.
- 10 Now check timing, place an empty case in the lowered carrier, elevate the barrel about 45 degrees so the round is at the rear of the carrier opening and place a small amount of pressure on the bolt extension. Slowly open the lever and notice if the bolt retracts quick enough so the round does not hit the lower bolt tab.